



TECHNICAL DATA

102 Barton Street, St. Louis, Missouri 63104

In-State (314) 865-4100/Out of State 800-325-9962/Fax (314) 865-4107 <http://www.schaefferoil.com>

#139A SOYSHIELD® ALL SEASON

Application

SoyShield® All Season is a concentrated multi-functional premium diesel fuel additive that is specially formulated for use in all types of diesel, especially low sulfur and ultra low sulfur diesel fuels. SoysShield® All Season provides clean-up and keep clean performance, as shown by the Peugeot DW-10 Injector Depositing Test, throughout the entire fuel system.

Features and Benefits

SoyShield® All Season contains a unique blend of methyl soyate bio-diesel derived from soybean oil and a highly concentrated multi-functional additive package which allows the SoyShield® All Season to provide the following performance benefits when used at the recommended treat ratio.

1. Supports the use of a renewable farmer-supplied fuel source.
2. Boosts the fuel's cetane number up to 4 points.
3. Faster warm-up.
4. Easier cold weather starting and reduced misfiring at lower air inlet temperatures.
5. Clean-up & Keep clean performance proven in the Peugeot DW-10 Injector Depositing Test
6. Superior Cummins L-10 Injector Depositing Test and Cummins N-14 Injector Corrosion Test Performance
7. Improved combustion of the fuel by completely vaporizing the fuel into smaller particles, thus providing better fuel economy and preventing a significant loss in engine power.
8. Increased fuel economy up to 5%.
9. Dispersion of insoluble gums and varnish present in low quality fuels.
10. Modification of existing injector deposits, allowing for their removal and safe passage into the combustion chamber where they can be burned.
11. Reduced emissions, exhaust smoke, particulates and black smoke.
12. Increased fuel lubricity. (Soy based biodiesel has 3 times the lubricity of diesel fuel).
13. Excellent anti-wear protection for the injectors and the fuel pump.
14. Lubrication of the upper cylinders, fuel pumps and injectors.
15. Supplemental ring and valve-train anti-wear protection.
16. Increased fuel thermal stability to resist thermal degradation.
17. Inhibition of oxidation during storage which extends storage stability.
18. Helps control the acidic by-products produced by the combustion of diesel fuel.
19. Rust and corrosion protection to the entire fuel system.
20. Dispersion of water present in diesel fuel in order to prevent fuel icing and other problems associated with water.
21. Prevention of the formation of stable fuel-water emulsions.
22. Flow Improver to lower the fuel's gelling point.
23. Allows the diesel fuel to meet the NCWM's Premium Diesel Fuel Specifications.
24. Helps control the conditions that lead to foul smelling fuel, stringiness and plugged filters.

SoyShield® All Season contains a proprietary wax crystal modifier, cold flow improver; heavy wax modifier polymeric type additive system that when added to the diesel fuel before the fuel has reached its cloud point helps to prevent the formation of wax crystals. This proprietary polymeric additive system modifies the individual wax crystals by encapsulating and dispersing them as they are formed. This not only drastically reduces the size of the wax crystals by preventing the growth of larger wax crystals through adhesion to each other; but, also allows the wax crystals to flow through the fuel filters and lines and into the combustion chamber with the fuel.

Continued on Next Page

SoyShield® All Season can significantly improve the gelling point and low temperature operability of the fuel. **Improvement in low temperature operability is dependent upon the refining process used to make the ultra low sulfur diesel fuel and its response to the additive.**

Increased Lubricity Protection with SynShield™

Today's diesel powered vehicles feature low emission engines that are more susceptible than ever to diesel fuel related wear. Diesel engine designs are employing the use of higher fuel injection pressures, hotter fuel return temperatures, higher operating temperatures and complex engine geometry to control emissions. All of these factors result in increased fuel system wear and can shorten engine life.

The mandate of the United States EPA to reduce the sulfur content of diesel fuels to control emissions has resulted in the elimination of certain naturally occurring, polar compounds that protect the fuel system from wear by forming a protective layer on the metal surfaces of the fuel injection system. The increased use of the hydrotreating and hydrocracking refining processes to produce the maximum 15 ppm ultra low sulfur diesel fuel causes these naturally occurring polar compounds to become either chemically altered or completely removed which leads to increased engine and fuel system wear.

SoyShield® All Season is blended with Schaeffer's proprietary lubricity additive, Synshield™ to protect today's diesel engines from fuel system related wear. Synshield™ surpasses industry standards for diesel fuel lubricity; and is the only lubricity additive that does not contain sulfur or sulfur containing compounds to exceed the EPA's new standard. Synshield™ prevents fuel system wear and injector scoring by forming a protective layer on the metal surfaces of the fuel system and injectors and provide boundary lubrication between metallic parts in critical fuel system components. This protective boundary lubrication film not only reduces friction and wear between the fuel system surfaces that are in relative motion but also increases fuel system component life, thus leading to less downtime and longer equipment life.

Treatment Ratio

One gallon of SoyShield® All Season to every 500 gallons diesel fuel.

One 16-ounce can of SoyShield® All Season to every 50 gallons of diesel fuel

When treating Ultra Low Sulfur Diesel Fuels additional treatment may be necessary for improved winter operability. Treatment ratios may need to be doubled or tripled.

Storage Requirements

It is recommended that this product be stored above 20°F.

SoyShield® All Season is registered and meets the US EPA requirements for blending into low sulfur and ultra low sulfur diesel fuels. When used at the recommended treatment ratio SoyShield® All Season will not have any measurable effect on the cetane on the cetane index or aromatic content and sulfur content of the diesel fuel.

THIS DIESEL FUEL ADDITIVE COMPLIES WITH THE FEDERAL LOW SULFUR CONTENT REQUIREMENTS FOR USE IN DIESEL MOTOR VEHICLES AND NON-ROAD ENGINES.

THIS DIESEL FUEL ADDITIVE IS COMPATIBLE AND APPROVED FOR USE WITH DIESEL FUELS THAT MEET ASTM D975 AND BIODIESEL THAT MEETS ASTM D6751 AND BIODIESEL THAT MEETS EN 14214.

TYPICAL PROPERTIES

Specific Gravity @ 60°F	0.898
Flash Point °F/°C PMCC (ASTM D-93)	158°/70°
Pour Point °F/°C (ASTM D-97)	20°/-7°
Copper Strip Corrosion Test (ASTM D-130)	1a